

Ball finishing attachment for mounting onto small-, medium-, and large sized base machines for the superfinishing of ground or fine-turned surfaces. The attachment is well suited for the finishing of ball valves, cam slide plates, nozzle edges and crowns.



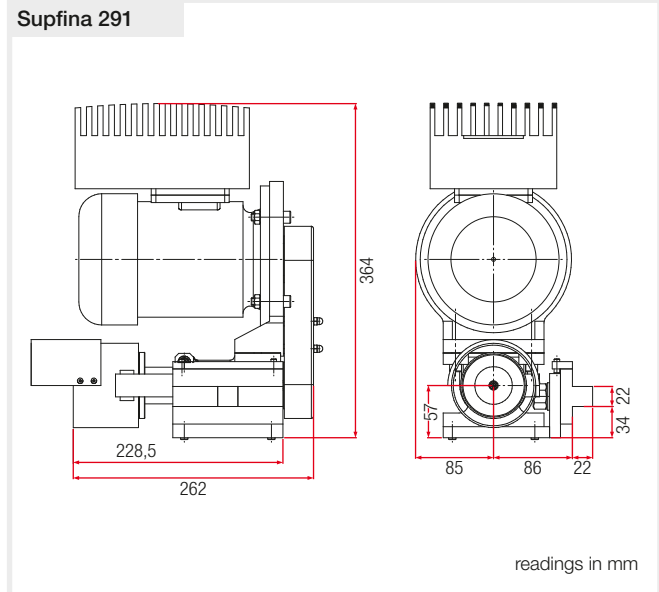
## Superfinishing Attachment 291

# Superfinishing Attachment 291



The superfinishing attachment type 291 is designed for small and medium sized part quantities. The cupwheel superfinishing tool is pushed against the workpiece using a pressure spring. Wear of the superfinishing cupwheel is automatically compensated.

Technical Specifications	Supfina 291
Spindle RPM with frequency counter	0 – 2800
Contact pressure according to spring selection in N	10 – 200
Cupwheel diameter in mm	6 – 60
Weight in kg	20
Operating voltage	230 V / 50 Hz
US Version	110 V / 60 Hz
Driving power	0.37 kW
Mounting position	0 – 90°



## Accessories



### Coolant Filter Unit

The superfinishing process requires ample flushing to the work surface. A built in filter ensures that the flushing agent will remain clean.

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